

Düsseldorf 4th - 7th November 2025

The world's leading trade fair and congress for occupational safety and health.
Showcasing innovative solutions for personal protection, workplace safety, health maintenance, and ergonomic design.





Rechargeable battery-powered clothing with embedded heating elements that provide warmth without the bulk of traditional layering.

BRANDS : SNICKERS, BLÅKLÄDER, MILWAUKEE & DAKOTA



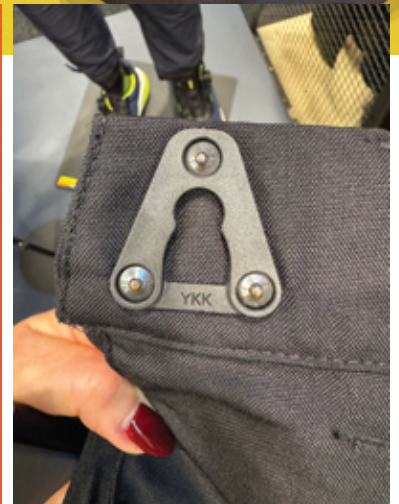
KNITTED FABRICS INSTEAD OF WOVENS • 4 WAY STRETCH • STRETCH JERSEY INSET PANELS • ERGONOMIC DESIGN TO MAXIMISE STRETCH



MADE FROM WORN-OUT WORKWEAR • RECYCLED FIBRES • CIRCULAR SERVICES FOR REPAIRS, REUSE AND RECYCLING



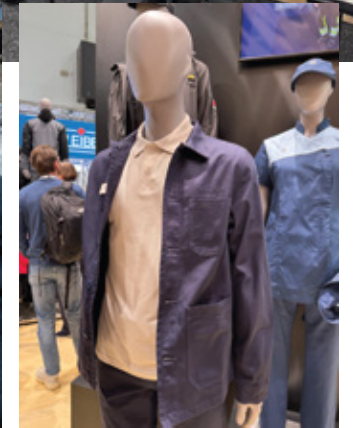
A Digital Product Passport (DPP) is a digital record containing data about a product's sustainability, origin, and lifecycle, designed to improve transparency and promote circularity. The implementation is being phased in, starting with a minimal DPP in 2027 and evolving to a full circular DPP by 2033 for some sectors like textiles.



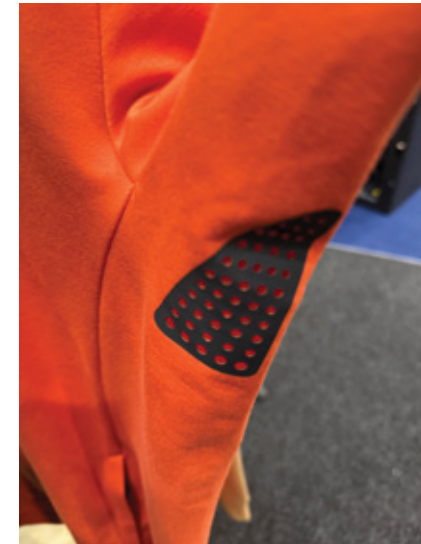
INTERCHANGEABLE FEATURES • CUSTOMISABLE • DETACHABLE



BORG & SHERPA FLEECE • CONTEMPORARY PANNELLING • TREND COLOURS • BONDED QUILTING • FASHION FEATURE BRANDING



DENIM • CORDUROY • PLAID CHECKS • WORK / CHORE JACKETS • DUNGAREES



CONCEALED DETACHABLE TOOL POCKETS • EXPANDABLE JACKETS WITH MESH INSERT • LASER CUT VENTILATION

KEY TRENDS: Khaki / Olive greens



PANTONE®
19-0315 TCX
Black Forest



PANTONE®
18-0316 TCX
Olivine



PANTONE®
19-0516 TCX
Dark Olive

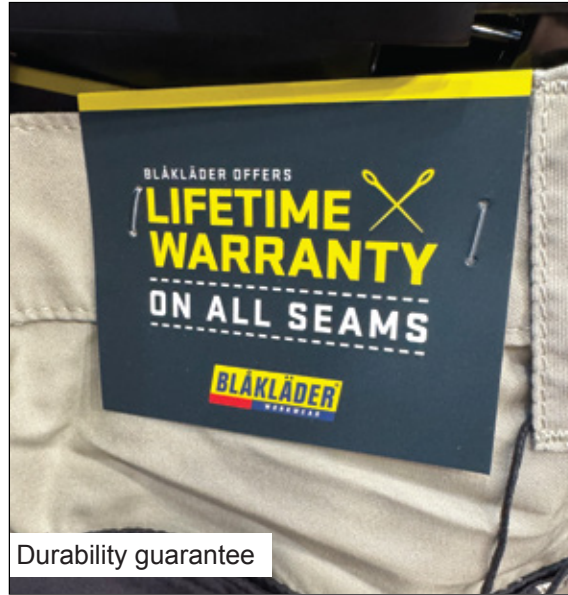


PANTONE®
18-0428 TCX
Peat Moss





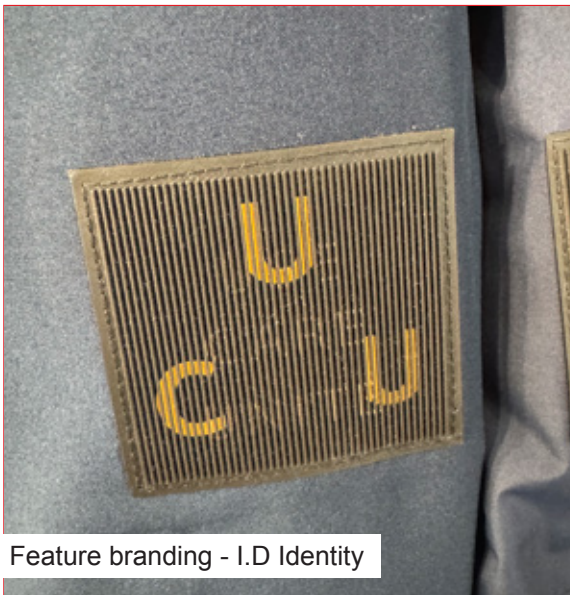
Laser cut ventilation - Mascot



Durability guarantee



Trend-led design - Portwest



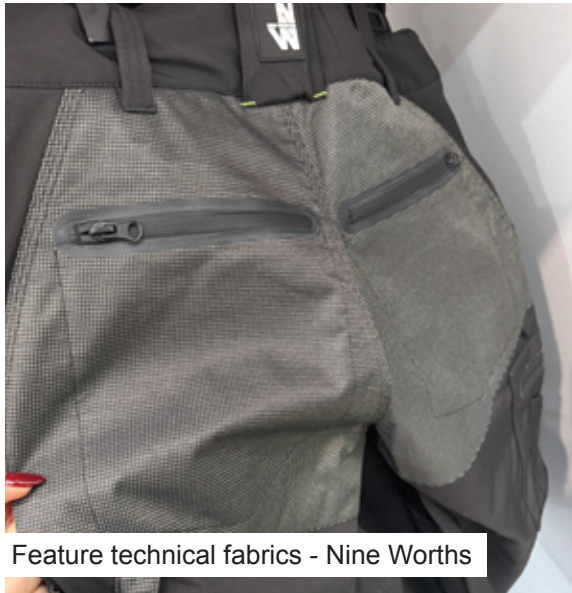
Feature branding - I.D Identity



Embossed branding - Blaklader



Silicone badges - Blaklader



Feature technical fabrics - Nine Worths



Women specific fit - Blaklader



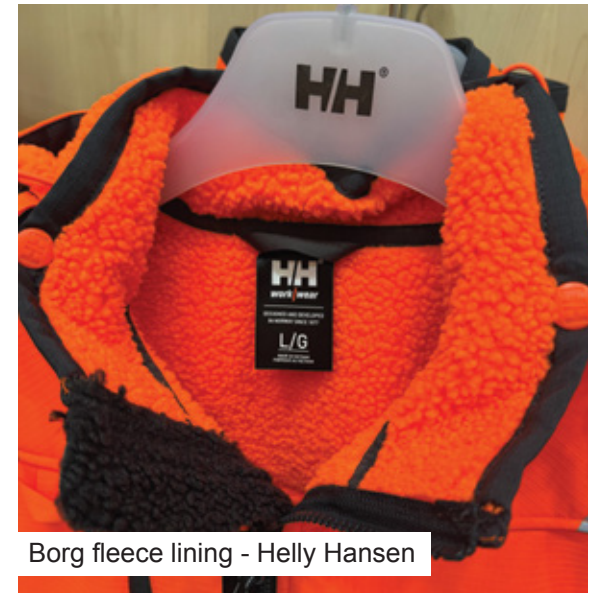
Texture - Engel



Cordura alternatives, with stretch



Plush interior - Nine Worths



Borg fleece lining - Helly Hansen



Sportswear inspired - Portwest



'Teamwear' solutions - Fristads



Industry specific design - Sioen



Ultrasonic quilting - Rossini



Two tone



Printed jersey tailoring - Grieff